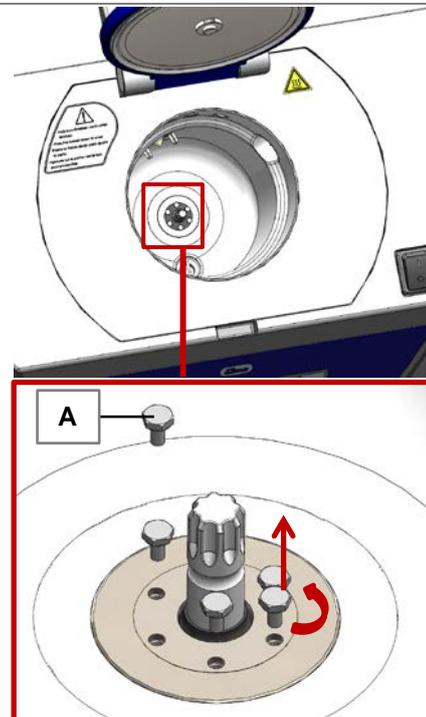


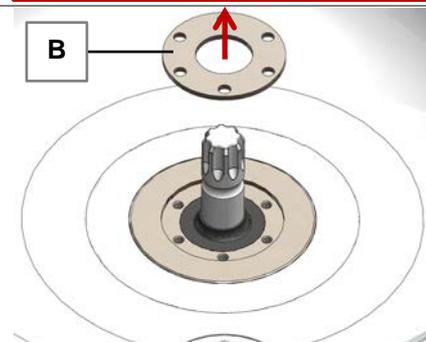
Elmasolvex VA Replacement of the seal of the basket rotation unit

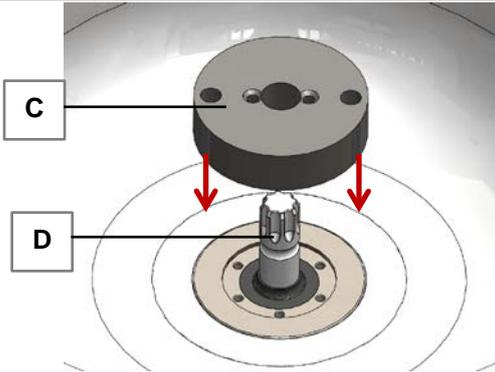
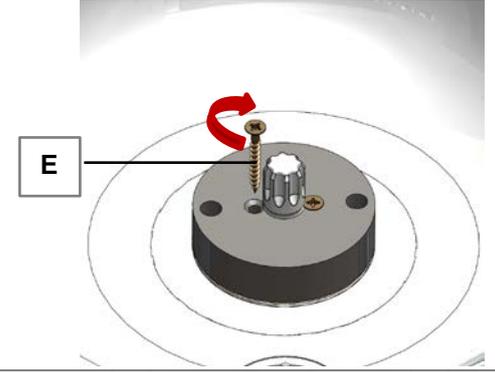
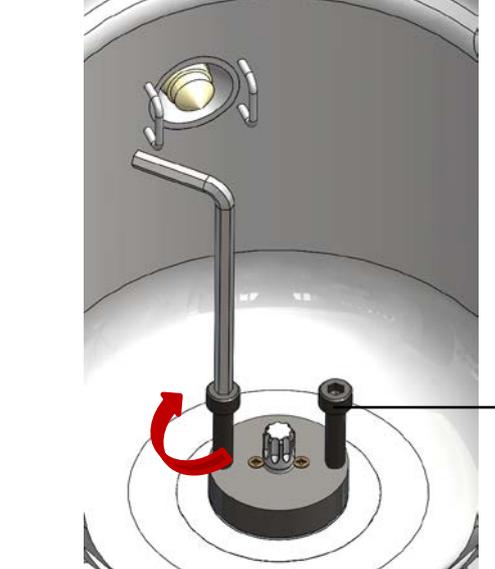
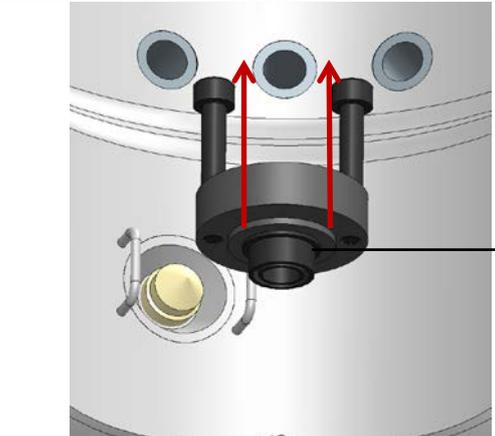
Spare parts	1x Service kit Art. No.: 1083896:	1x Seal of the basket rotation unit 6x Hexagon screws M2 x 4 1x Flange sleeve 1x Allen key 4 mm 2x Allen screws M5 x 30 2x Countersunk screw 2 16 1x Hexagonal socket wrench A/F 4
Tools needed		1x cross-tip screwdriver (size: Z1)

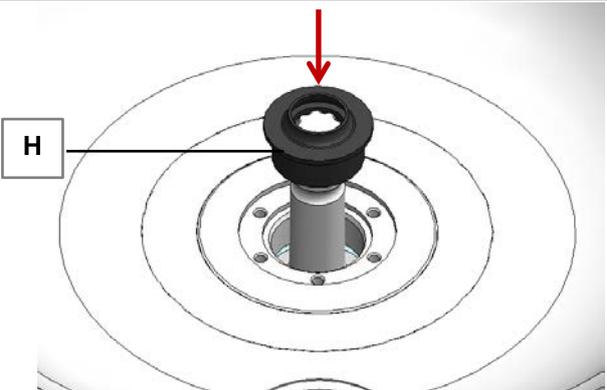
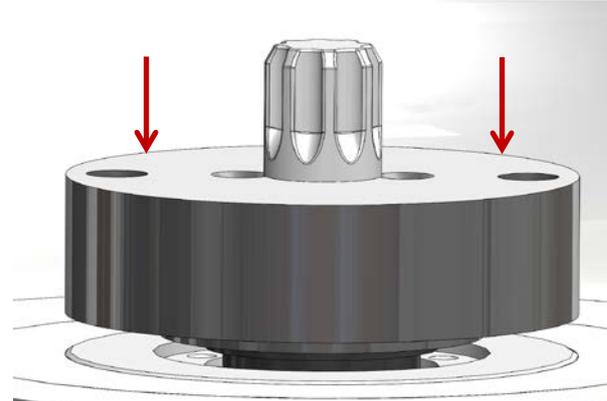
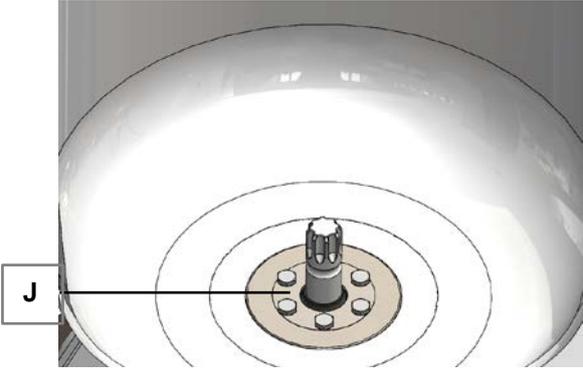
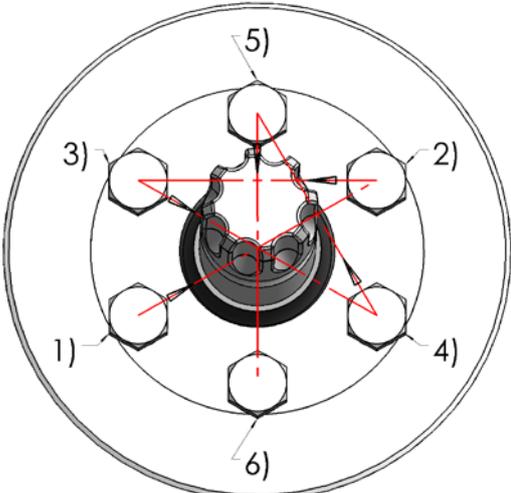
1. Remove the hexagon screws (A) at the bottom of the cleaning chamber with the hexagonal socket wrench A/F 4 (included in the scope of delivery).



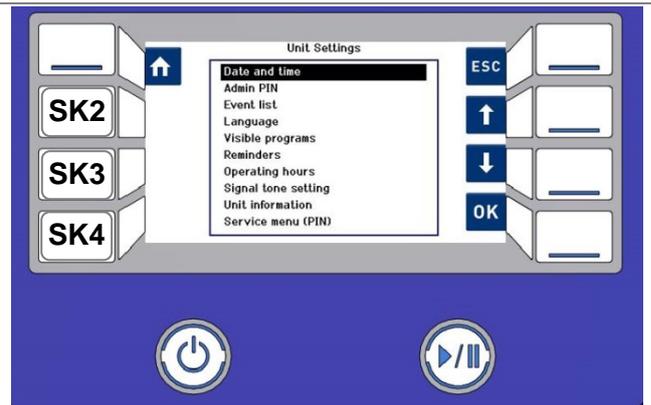
2. Remove the contact disc (B).



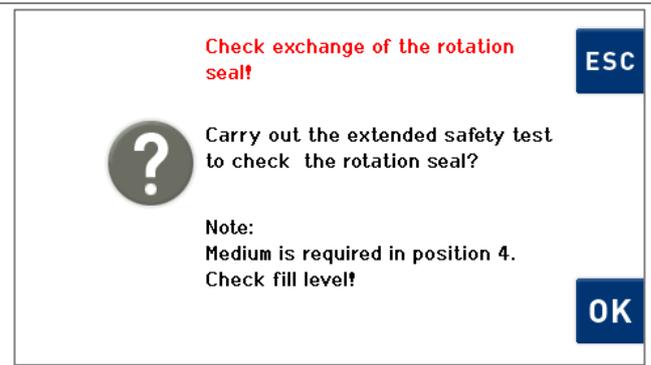
<p>3. Push the flange sleeve (C) (scope of delivery) over the rotation shaft (D).</p>	
<p>4. Place the 2 countersunk screws (E) in the inner holes of the flange sleeve. Screw the 2 countersunk screws in the seal underneath.</p>	
<p>5. Screw the two M5 screws (F) evenly in the flange sleeve and lift the seal out of the machine.</p> <p>i NOTE! Tighten the screws alternately by means of short turns so that the seal is lifted evenly.</p>	
<p>6. Remove the 2 countersunk screws (G) to undo the seal.</p>	

<p>7. Push the new seal (H) over the rotation shaft.</p>	
<p>8. Press the new seal with the flange sleeve in the recess provided therefor.</p>	
<p>9. Mount the contact disc (J) using the 6 hexagon screws (A).</p> <p>⚠ CAUTION! The M2 screws can already be torn off when only very little effort is applied.</p> <p>Therefore tighten the screws very carefully ($M_{max} = 0,5 \text{ Nm}$)!</p> <p>Tighten the screws in the order shown to distribute the contact pressure as evenly as possible.</p>	  <p style="text-align: center;">order when tightening the screws</p>

10. Carry out the extended safety test to check the new seal.
- 1) Start with screen *Unit Settings*.
 - 2) Press the soft keys in the following order: SK2 – SK3 – SK4 – SK3 – SK2 – SK3 - SK4
The screen *Check exchange of rotation seal!* appears.



11. Press **OK** to start the test run. This will take a few minutes.
12. The test is successful if there is no error message.



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